

# THERMAL ROLL FORM

GreenStuf® Thermal Roll Form is a 100% polyester thermal insulation manufactured to order and pre-cut to nominated width for walls, roof-ceilings, floor and mid-floor applications.

### **APPLICATIONS**

GreenStuf Thermal Roll Form is designed for the thermal (and acoustic) insulation of buildings in accordance with New Zealand Building Code (NZBC) H1 Energy Efficiency, and G6 Acoustic Design requirements.

GreenStuf Thermal Roll Form can be used as a roof blanket, in ceilings, under floors, internal and external walls and in midfloor cavities. To ensure Building Code compliance, architects and building designers are advised to consult an engineer or the relevant NZ standards before specifying thermal and acoustic insulation products. For information and assistance please contact your Autex account manager.

## **TECHNICAL**

**Durability:** GreenStuf has a 50 Year Durability Warranty. **Hazardous Building Materials:** GreenStuf is non-hazardous.





**NZBC Compliance:** When installed in accordance with the manufacturer's instructions, GreenStuf insulation will satisfy the 50 year durability clause NZBC B2.3.1 (a). GreenStuf meets the relevant clauses of NZBC E3 Internal Moisture, F2 Hazardous Building Materials, and will contribute to meeting H1 Energy Efficiency.

PRODUCT (R-value)	BRANZ Appraised	NOMINAL THICKNESS (mm)	PACK SIZE	PRODUCT WEIGHT (gsm)	DENSITY (kg/m³)	m²/PACK
R1.0 Roll Form	Appraisal No.380	45mm	870mm x 10.35 l/m x 2 rolls	700gsm	15.6kg/m³	18m²
R1.5 Roll Form	1	100mm	580mm x 10.78 l/m x 4 rolls	750gsm	7.5kg/m <sup>3</sup>	25m²
R1.5 Roll Form		100mm	870mm x 10.35 l/m x 2 rolls	750gsm	7.5kg/m <sup>3</sup>	18m²
R1.8 Roll Form	<b>✓</b>	100mm	580mm x 10.78 l/m x 4 rolls	1025gsm	10.3kg/m <sup>3</sup>	25m²
R1.8 Roll Form		100mm	870mm x 14.37 l/m x 2 rolls	1025gsm	10.3kg/m <sup>3</sup>	25m²
R2.0 Roll Form		140mm	580mm x 8.62 l/m x 4 rolls	1050gsm	7.5kg/m <sup>3</sup>	20m²
R2.2 Roll Form		140mm	580mm x 8.62 l/m x 4 rolls	1100gsm	7.9kg/m <sup>3</sup>	20m²
R2.2 Roll Form	<b>✓</b>	150mm	580mm x 8.62 l/m x 4 rolls	1100gsm	7.3kg/m <sup>3</sup>	20m²
R2.2 Roll Form		150mm	870mm x 11.49 l/m x 2 rolls	1100gsm	7.3kg/m <sup>3</sup>	20m²
R2.4 Roll Form	<b>✓</b>	140mm	580mm x 8.62 l/m x 4 rolls	1400gsm	10.0kg/m³	20m²
R2.4 Roll Form		140mm	870mm x 8.62 l/m x 2 rolls	1400gsm	10.0kg/m³	15m²
R2.6 Roll Form	<b>✓</b>	140mm	580mm x 8.62 l/m x 4 rolls	1650gsm	11.8kg/m³	20m²
R2.6 Roll Form		140mm	870mm x 9.77 l/m x 2 rolls	1650gsm	11.8kg/m³	17m²
R2.9 Roll Form		140mm	580mm x 7.33 l/m x 4 rolls	1850gsm	13.2kg/m³	17m²
R2.9 Roll Form	<b>✓</b>	185mm	580mm x 7.33 l/m x 4 rolls	1500gsm	8.1kg/m <sup>3</sup>	17m²
R2.9 Roll Form		185mm	870mm x 9.77 l/m x 2 rolls	1500gsm	8.1kg/m <sup>3</sup>	17m²
R3.2 Roll Form	<b>✓</b>	190mm	580mm x 7.33 l/m x 4 rolls	1700gsm	8.9kg/m <sup>3</sup>	17m²
R3.2 Roll Form		190mm	870mm x 9.77 l/m x 2 rolls	1700gsm	8.9kg/m <sup>3</sup>	17m²
R3.4 Roll Form	<b>✓</b>	200mm	580mm x 7.33 l/m x 4 rolls	1850gsm	9.3kg/m <sup>3</sup>	17m²
R3.4 Roll Form		200mm	870mm x 7.47 l/m x 2 rolls	1850gsm	9.3kg/m <sup>3</sup>	13m²
R3.6 Roll Form	<b>✓</b>	210mm	580mm x 7.33 l/m x 4 rolls	2050gsm	9.8kg/m <sup>3</sup>	17m²
R3.6 Roll Form		210mm	870mm x 8.05 l/m x 2 rolls	2050gsm	9.8kg/m <sup>3</sup>	14m²
R4.1 Roll Form		210mm	870mm x 5.00 l/m x 2 rolls	2750gsm	13.1kg/m³	8.7m <sup>2</sup>

**Moisture:** GreenStuf is not affected by moisture. Exposure to an atmosphere of 50°C at 90% relative humidity for four days showed moisture absorption by weight of less than 0.03%.

Acoustic Performance: GreenStuf insulation will assist sound reduction by reducing the resonating noise inside the construction cavity. Actual performance will vary with different construction systems. For acoustic design assistance please contact your Autex account manager.

#### **VOC Emission Safe:**

VOC concentration:  $0.01 \text{ mg/m}^3$  (7 days). GECA/GreenGuard Limit: 0.25 mg/m³ (7 days).

Cetec Pty Ltd (Report: RCV080408)

### Fire ratings:

ISO 9705: 1993 Classification: Group 1-S

Smoke Production Rate: <5.0m<sup>2</sup>/s

As required by NZBC C/VM2

FAR 4045-2 issued 8th October, 2013

#### AS1530.3

Ignitability Index (0-20) 0 Heat Evolved Index (0-10) 0 Spread of Flame Index (0-10) 0 Smoke Developed Index (0-10) 3

APL Report 98055 (Test conducted on GreenStuf Thermal Insulation)

IEC 60695-11-5 (Downlight Fire Test Standard)

GreenStuf has been tested and assessed as complying with IEC 60695-11-5 Needle-flame Test.

Certificates available on request

Non-Corrosive: GreenStuf polyester is considered non-corrosive based on AS/NZS 4859.1 Standard for insulation.

Non-Toxic, Non-Allergenic, Non-Irritant: There are no known hazards with the use or handling of GreenStuf polyester.

Vermin: GreenStuf is naturally resistant to insect and vermin attack.

Installation: Autex recommends that all thermal and acoustic insulation be installed in accordance with the manufacturer's instructions (included in each GreenStuf pack) and NZS 4246 Energy Efficiency - Installing Insulation in Residential Buildings.

With a drained cavity wall construction and stud spacings greater than 450mm, NZBC E2/AS1, 9.1.8.5 Wall Framing behind Cavities, requires stud straps to prevent insulation bulging into the cavity. Straps must be run at 300mm centres over the wall underlay.

**Double Layer:** For higher R-value installations we recommend a 'double-layer' installation to reduce thermal bridging and heatloss through the timber construction. Lay the first layer between the ceiling joists and over the ceiling battens, and the second layer at right angles to, and over the top leaving no gaps except around heating flues, chimneys, non-CA/IC rated recessed light fittings and non-ducted extractor fans as detailed in our installation instructions.

MSDS: Material Safety Data Sheets (MSDS) are available on request from your Autex account manager or by visiting our website www.greenstuf.co.nz

**Specification & Substitution:** Autex specification documents are available through Masterspec or can be downloaded from our website (www.greenstuf.co.nz). Substitution of any products in NZBC compliant systems should not be accepted and we recommend this be made clear in all specification and tender documents.

ISO Standards: Autex is committed to Quality and Environmental best practice through our ISO 9001 & ISO 14001 certified Quality and Environmental Management Systems.

Take Back Programme: GreenStuf is recyclable. Autex will gladly recycle used, uncontaminated GreenStuf insulation to help keep it out of landfills. For more information on recycling GreenStuf contact Autex on freephone 0800 428 839.

Packaging Recycling: GreenStuf packaging is recyclable LDPE 4. Please refer to your local recycling centres for drop off and collection services.

**Environmental:** All GreenStuf products are manufactured using 100% polyester fibre and contain a minimum of 50% previously recycled fibre (from PET plastic). GreenStuf products are manufactured under Autex's Zero Waste Programme where all manufacturing waste is recycled back into the production process.

GreenStuf products are Global GreenTag GreenRate Level A certified and can be used to contribute to Green Star and Homestar accreditation.

GreenStuf is also Declare certified to be Red List chemical free and can be used in Living Building Challenge projects. For more information, please contact your Autex account manager, or visit our website www.greenstuf.co.nz

GreenStuf is manufactured in New Zealand by Autex Insulation, a division of Autex Industries Limited. Autex retains the right to change products and specifications without prior notice. If a specification is critical to end use situation please discuss your requirements with your Autex Account Manager.

GreenStuf® is a registered trademark of Autex Industries.

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### Insulation

### Autex Industries Ltd

702 **-** 718 Rosebank Rd Private Bag 19988, Avondale 1746, Auckland New Zealand Phone **+64 9 828 9179** Fax +64 9 828 5810

Freenhone 0800 428 839